



Gazebo gonfiabili Aerise®

 **Certificati**



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# Perché scegliere Aerise®?

8 motivi convincenti:

1. Produzione interna e sviluppo prodotto in Alto Adige, Italia
2. Massima qualità dei prodotti e un'ampia gamma di soluzioni
3. Gestione aziendale sostenibile, oggi alla terza generazione
4. Assistenza personalizzata in loco grazie alla nostra rete commerciale globale
5. Consegna rapida, affidabile e in tutto il mondo
6. Garanzia di 15 anni sui ricambi
7. Certificazioni internazionali
8. Possibilità di stampa personalizzata



PRODUTTORE



MADE IN EUROPE





## Quando viene verificata la qualità dei nostri gazebo gonfiabili?

Dopo ogni fase del processo.

Per garantire la massima affidabilità, i nostri gazebo gonfiabili vengono sottoposti a rigorosi test aggiuntivi che ne assicurano la qualità.

### Servizi di garanzia:

- Garanzia legale di 2 anni dalla data di acquisto
- Garanzia sui ricambi di 15 anni, con disponibilità assicurata dei pezzi nel lungo periodo

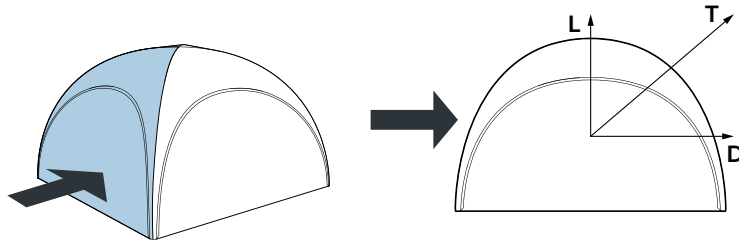
# Certificati e risultati dei test

# WIND RESISTANCE CERTIFICATE

## FORCES

- Wind Speed: 1m/s = 3.6 km/h
- Density of the flowing medium: 1.224 kg/m<sup>3</sup>
- Drag Coefficient: 1 (Safety factor of 1.2; estimated actual drag coefficient of 0.6)
- Friction of Ballast Barrel and ground: 1 [material: rubber-to-asphalt]

Size	Surface Area with Side Wall
3x3	5,4m <sup>2</sup> (58ft <sup>2</sup> )
4x4	8,5m <sup>2</sup> (91.5ft <sup>2</sup> )
5x5	13m <sup>2</sup> (13.99ft <sup>2</sup> )
6x6	19m <sup>2</sup> (204.5ft <sup>2</sup> )

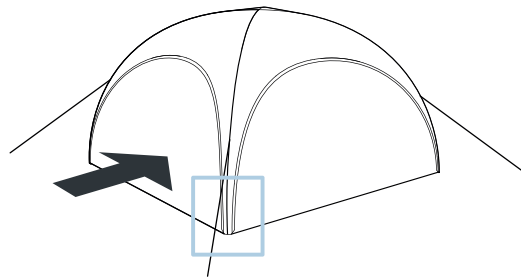


Size	Drag (D) [daN]			Lift (L) [daN]			Total Force (T) [daN]		
	30 km/h wind speed (18.7 mph)	40 km/h wind speed (25 mph)	60 km/h wind speed (37.3 mph)	30 km/h wind speed (18.7 mph)	40 km/h wind speed (25 mph)	60 km/h wind speed (37.3 mph)	30 km/h wind speed (18.7 mph)	40 km/h wind speed (25 mph)	60 km/h wind speed (37.3 mph)
3x3	22,8	40,5	91,3	11,4	20,3	45,7	25,5	45,3	/
4x4	24,2	51,7	115,0	11,3	39,6	60,8	35,5	68,0	175,8
5x5	37,0	79,1	175,9	17,6	42,0	195,0	54,7	121,2	271,0
6x6	54,1	115,6	257,1	25,4	60,6	136,8	79,6	176,2	305,7

## BALLAST RECOMMENDATIONS

Below are shown the weights necessary to secure one tube on your Aerise® tent during high winds. At a minimum, this weight should be used on all tubes facing into the wind. However, in order to achieve the most security and stability we strongly recommend that you secure all four tubes on your Aerise® tent.

Size	Weight Per Tube		
	30 km/h wind speed (18.7 mph)	40 km/h wind speed (25 mph)	60 km/h wind speed (37.3 mph)
3x3	13 kg (28lbs)	23 kg (49lbs)	/
4x4	18 kg (39lbs)	34 kg (75lbs)	89 kg (196lbs)
5x5	27 kg (59lbs)	60 kg (132lbs)	135 kg (297lbs)
6x6	40 kg (88lbs)	88 kg (194lbs)	153 kg (337lbs)



Size	Weight Per Tube		
	30 km/h wind speed (18.7 mph)	40 km/h wind speed (25 mph)	60 km/h wind speed (37.3 mph)
3x3		1x Tube Ballast	2x Tube Ballasts
4x4		1x Tube Ballast	2x Tube Ballasts
5x5		1x Tube Ballast	2x Tube Ballasts
6x6		2x Tube Ballasts	1x Ballast Barrel
			1x Ballast Barrel
			2x Ballast Barrels
			2x Ballast Barrels

## AERISE®

ZINGERLE GROUP AG • Pustertaler Straße 2 • I-39040 Natz-Schabs (BZ)

Ballast recommendations for Aerise® tents based on anticipated wind speed and direction.

User note: These recommendations are valid only in cases where the Aerise® tent is properly set up and anchored. Improper setup of the Aerise® tent can also result in damage to the tent and possible injury to people in the surrounding area.

Approval: *J. A. Weidmann*

Date: 18.11.2018



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## CLASSIFICATION

### CLASSIFICATION OF REACTION TO FIRE PERFORMANCE IN ACCORDANCE WITH EN 13501-1:2018

Classification no.	2023-Efectis-R001109
Sponsor	Zingerle Group AG Förche 7 39040 NAZ / SCIAVES (BZ) ITALY
Product name	<b>Pirontex fabric</b> Various colours
Prepared by	Efectis Nederland BV
Author(s)	J.L. Onderwater B.Sc. A.H.L.M. Zwinkels B.Sc. B.R. Knottnerus B.Sc.
Project number	ENL-22-001316
Date of issue	October 2023
Number of pages	6

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### 1. INTRODUCTION

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This classification report defines the classification assigned to **Pirontex fabric** in accordance with the procedures given in EN 13501-1:2018.

### 2. DETAILS OF CLASSIFIED PRODUCT

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#### 2.1 GENERAL

The product, **Pirontex fabric**, is defined as a ceiling or wall covering.

#### 2.2 MANUFACTURER

Zingerle Group AG  
Förche 7  
39040 NAZ / SCIAVES (BZ)  
ITALY

#### 2.3 PRODUCT DESCRIPTION

According to the sponsor the product is from inside out composed of:

- Pirontex is fabricated out of a combination of new polyester polymers. The yarn thickness is 600D (2x 300 D double spun);
- A nanocoating (Water Resistant and oil repellent) is applied on the outside use of the product. The inside used side is coated with a PU coating.

The product has a total thickness of 0.3 mm, a density of 850 kg/m<sup>3</sup> and a mass per unit area of approx. 255 g/m<sup>2</sup>.

### 3. STANDARDS, REPORTS, RESULTS AND CRITERIA IN SUPPORT OF THIS CLASSIFICATION

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#### 3.1 APPLICABLE STANDARDS

EN ISO 11925-2:2020	Reaction to fire tests - Ignitability of products subjected to direct impingement of flame - Part 2: Single-flame source test
EN 13823:2020+A1:2022	Reaction to fire tests for building products - Building products, excluding floorings exposed to the thermal attack by a single burning item
EN 13238:2010	Reaction to fire tests for building products - Conditioning procedures and general rules for selection of substrates
EN 13501-1:2018	Fire classification of construction products and building elements Part 1: Classification using data from reaction to fire tests
EGR 003:2016	Selection of colours for covering a range

#### 4. CLASSIFICATION AND FIELD OF APPLICATION

##### 4.1 REFERENCE OF CLASSIFICATION

This classification has been carried out in accordance with clause 11 of EN 13501-1:2018.

##### 4.2 CLASSIFICATION

The product, **Pirontex fabric**, in relation to its reaction to fire behaviour is classified:

**B**

The additional classification in relation to smoke production is:

**s1**

The additional classification in relation to flaming droplets / particles is:

**d0**

**Reaction to fire classification: B – s1, d0**

##### 4.3 FIELD OF APPLICATION

This classification is valid for the following product parameters:

Thickness	0.3 mm
Surface density	255 g/m <sup>2</sup>
Other properties	A nanocoating (Water Resistant and oil repellent) is applied on the outside use of the product. The inside used side is coated with a PU coating

This classification is valid for the following end use applications:

Substrate	Not applicable
Application	Free hanging
Colour	All colours
Exposure side	Both sides (inside and outside)
Methods and means of fixing	Mechanically
Joints	Not applicable
Other aspects of end use conditions	Closed surface, no openings or gaps between components

##### 4.4 DURATION OF THE VALIDITY OF THIS CLASSIFICATION REPORT

Consult classification standard and national laws and regulations for limitations on the period of validity of the classification.

5. LIMITATIONS

---

This classification document does not represent type approval or certification of the product.



J.L. Onderwater B.Sc.  
Junior Project leader Reaction to Fire



A.H.L.M. Zwinkels B.Sc.  
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## CLASSIFICATION

### CLASSIFICATION OF REACTION TO FIRE PERFORMANCE IN ACCORDANCE WITH EN 13501-1:2018

Classification no.	2022-Efectis-R000841
Sponsor	Zingerle Group AG Förche 7 39040 NAZ / SCIAVES (BZ) ITALY
Product name	<b>PVC 400gr</b>
Prepared by	Efectis Nederland BV
Notified body no.	1234
Author(s)	M.S.R. Elsayed B.Sc. E.O. van der Laan M.Sc. A.J. Lock
Project number	ENL-22-000027
Date of issue	July 2022
Number of pages	6

### 3. CLASSIFICATION AND FIELD OF APPLICATION

#### 3.1 REFERENCE OF CLASSIFICATION

This classification has been carried out in accordance with clause 11 of EN 13501-1:2018.

#### 3.2 CLASSIFICATION

The product, **PVC 400gr**, in relation to its reaction to fire behaviour is classified:

**B**

The additional classification in relation to smoke production is:

**s2**

The additional classification in relation to flaming droplets / particles is:

**d0**

**Reaction to fire classification: B – s2, d0**

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### 3.3 FIELD OF APPLICATION

This classification is valid for the following product parameters:

Thickness	0.25 mm
Surface density	400 g/m <sup>2</sup>
Other properties	All colours

This classification is valid for the following end use applications:

Substrate	Not applicable
Application	Free standing
Methods and means of fixing	Mechanically
Joints	Not applicable
Other aspects of end use conditions	Closed surface, no openings, or gaps between components

### 3.4 DURATION OF THE VALIDITY OF THIS CLASSIFICATION REPORT

Consult classification standard and national laws and regulations for limitations on the period of validity of the classification.

## 4. LIMITATIONS

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This classification document does not represent type approval or certification of the product.



M.S.R. Elsayed B.Sc.  
Project leader Reaction to Fire



E.O. van der Laan M.Sc.  
Project leader Reaction to Fire



A.J. Lock  
Manager Testing Reaction to Fire



**Test Report**

No.: SDHGR123444kjjoàà

Date: Sep.12, 2017

Page 1 of 5

The following sample(s) was / were submitted and identified on behalf of the client as:

Sample Description : SUPER CLEAR PVC FILMS  
 Country of Destination : EUROPE  
 Test Requested : NF P 92-507:2004 Fire safety-building-interior fitting materials-Classification according to their reaction to fire  
 Sample Receiving Date : Sep.12,2017  
 Test Performing Date : Sep.12, 2017 to Sep.16,2017  
 Test Result(s) : For further details, please refer to the following page(s)  
 Conclusion : **Classification**  
**Super clear PVC film: M2**

Note: The classes with their corresponding fire performance are given in Annex I.

Signed for and on behalf of  
 SGS-CSTC Co., Ltd.

Jack Yao  
 Approved signatory

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Attention: For the validity of testing/inspection report & certificate, please contact us at telephone: (86-25)86571143, or e-mail: CH.Doccheck@sgs.com

**SDHG**

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OEKO-TEX®  
CONFIDENCE IN TEXTILES

# CERTIFICATE

## The Company

**JK Group Spa**  
SP 32 Novedratese 33  
22060 Novedrate CO, ITALY

is granted authorisation according to ECO PASSPORT by OEKO-TEX® to use the OEKO-TEX® mark



## for the following chemical products

**Product(s):** See attached enclosure  
**Category:** Pigments and inks

## Supporting documents

- Declaration of conformity in accordance with EN ISO 17050-1 included in ECO PASSPORT by OEKO-TEX® Terms of Use.
- Analytical test report number: 19RA09920
- RSL Screening Report
- Detailed information about the components and safety data sheets of the chemical products mentioned above.

The above captioned product(s) can be used for the production of human-ecological optimized textiles & leathers. The combined results of the reports mentioned above reveal that there is no harmful effect on the human and environmental health of the textiles & leathers treated/finished with the above mentioned products. This evaluation used the test methods and requirements of the ECO PASSPORT by OEKO-TEX® that were in force at the time of the evaluation date. ZDHC MRS L Conformance Level 1 is achieved for certified product(s) without restriction(s).

Busto Arsizio, 19.07.2019

A handwritten signature in blue ink, which appears to read "Chiara Salmoiraghi".

**Chiara Salmoiraghi**  
OEKO-TEX® Certification Scheme Manager  
CENTROCOT



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ZINGERLE GROUP SpA  
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Textilforschungsinstitut  
Thüringen-Vogtland e. V.  
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Zeulenrodaer Str. 42  
07973 Greiz – Germany

Italien

**Prüfbericht 197/25**

Seite 1 von 2 Seiten

Klob

27.06.2025

<b>Auftraggeber:</b>	Herr G. Silgoner
<b>Auftragstermin:</b>	13.06.2025
<b>Probeneingang:</b>	18.06.2025
<b>Proben:</b>	<b>1 textiles Material, beschichtet</b> (Lauf. Nr. / Kennzeichnung des Auftraggebers) 1. Pirontex
<b>Prüfauftrag:</b>	Bestimmung des UV-Schutzfaktors UPF
<b>Probenahme:</b>	durch Auftraggeber
<b>Probenvorbereitung/ Prüfverfahren:</b>	DIN EN 13758-1:2007 Schutzeigenschaften gegen ultraviolette Sonnenstrahlung; Teil 1 (DIN EN 13758-1):2007 Prüfverfahren für Bekleidungstextilien (akkreditiertes Prüfverfahren)  Bei der Berechnung des UPF wird das Sonnenspektrum von Albuquerque verwendet.
<b>Prüfzeitraum:</b>	23.06. – 26.06.2025
<b>Prüfergebnisse:</b>	Seite 2 und Anlagen

Durch die DAkkS  
Deutsche Akkreditierungsstelle GmbH  
akkreditiertes Prüflaboratorium

In der Anlage zur Akkreditierungsurkunde sind alle akkreditierten Prüfverfahren aufgeführt. Auf Wunsch wird die Urkunde zugestellt.



Amtsgericht Greiz VR 206  
Gerichtsstand Greiz  
  
Ust-Id-Nr.: DE151887921  
Steuer-Nr.: 161/142/21434

Geschäftsführender Direktor:  
Dr. Fabian Schreiber

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Deutsche Kreditbank AG (DKB)  
(BLZ 120 300 00)  
Kto. 1005364458  
BIC: BYLADEM1001  
IBAN: DE88 1203 0000 1005 3644 58



**Entnahme der Messproben:**

Aus der Probe wurden 6 Messproben (je 5 x 4 cm<sup>2</sup>) zur Klimatisierung entnommen.

**Prüfergebnisse:**

Lauf. Nr.	Probenbezeichnung, Farbe, (Bemerkungen)	UVA in %	UVB in %	UPF der Probe	UPF der Probe anzugeben mit
1	Pirontex	0,1	< 0,1	> 2000	> 50

Die Einzelwerte der Messungen sind in der Anlage enthalten.

Die Prüfergebnisse beziehen sich ausschließlich auf die Proben im Anlieferungszustand. Ohne schriftliche Genehmigung der Prüfstelle darf der Bericht nicht auszugsweise vervielfältigt werden.

  
Dr. Ulrike Klobes  
Leiter der Prüfstelle

# Schede tecniche



Pirontex®

<b>Titolo del filato</b>	2 x 300D = 600D (filato doppio)	
<b>Peso</b>	255 g/m <sup>2</sup>	
<b>Densità</b>	80 (ordito) x 60 (trama) per pollice <sup>2</sup>	
<b>Finitura</b>	colore PU 3x, ANTI-UV	
<b>Allungamento</b> (EN 53360)	6 % allungamento permanente	
<b>Trazione massima</b> (ISO 13934-1:1999 - Valore medio su cinque livelli ciascuno)	ordito	2.120 N
	trama	1.630 N
<b>Resistenza alle flessioni</b> (DIN EN ISO 32100)	senza esposizione UV incrinatura dopo 100.000 pieghe	
	con esposizione UV incrinatura dopo 31.500 pieghe	
<b>Colonna d'acqua</b> (DIN EN 20811)	5.000 mm	
<b>Resistenza alla luce</b>		Filato colorato
	(DIN EN ISO 105-B02)	scala dei blu: 7-8 (su max. 8)
	(DIN EN ISO 105-A02)	scala dei grigi: 4,5 (su max. 5)
<b>Rivestimento</b>	nano rivestimento: repellente a acqua, olio e sporcizia	
<b>Classe di resistenza al fuoco</b> (DIN EN 13501-1: 2018)	B - s1, d0 (non infammabile)	

Processo di produzione Pirontex®



50% meno  
energia consumata



60% meno  
CO<sub>2</sub> emissa



80% meno  
acqua consumata

## V Scheda tecnica | Cristal 0,5 mm FR M2

Descrizione	Norma	Valori	U.M.		Tolleranze
<b>Composizione</b>		100*	%	PVC	
<b>Morbidezza</b>		44 PHR			
<b>Spessore</b>		0,5	mm		+/- 0,02
<b>Peso</b>		650	gr/m2		+/- 5%
<b>Standard francese</b>	NF P 92-507:2004	M2			
<b>Larghezza</b>		140	cm		+/- 1
<b>Trazione massima</b>	ASTM D882	≥ 30	N/mm <sup>2</sup>	Ordito	
		≥ 28	N/mm <sup>2</sup>	Trama	
<b>Allungamento a rottura</b>	ASTM D882	≥ 300	%	Ordito	
		≥ 300	%	Trama	
<b>Resistenza allo strappo</b>	ASTM D1004-91A	≥ 91	N/mm	Ordito	
		≥ 87	N/mm	Trama	
		REACH - ROHS			

Tutti i valori sono dati esclusivamente a titolo informativo.





# ZINGERLE GROUP



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